

Expansion joint system shall be fabricated in one section for 100 ft. or less for a single construction and when the length is over 100 ft., a minimum of two sections shall be fabricated and installed. The expansion joint system shall be fabricated and installed to the crown and grade of the roadway.

Structural steel for the expansion joint system shall be ASTM A709 Grade 50. Anchor for the expansion joint system shall be in accordance with Sec 1031. Preformed compression seal expansion joint systems shall be in accordance with Sec 717.

Structural steel for the expansion joint system and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (5 mil minimum) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

Concrete shall be forced under armor angle and around anchors. Proper consolidation of the concrete shall be achieved by localized internal vibration.

Longitudinal information shall be placed so that angle shall not be more than 1° from vertical leg of angle of the expansion joint system.

TABLE OF TRANSVERSE BRIDGE SEAL DIMENSIONS

| Specimen (GPa) | (1)                | (2)               | Residual stress (MPa) |
|----------------|--------------------|-------------------|-----------------------|
| 2.5*           | Monocrystalline, a | Recommended light | 0.9*                  |
| 1.5*           | Monocrystalline, a | Recommended light | 1.0*                  |
| 3.0*           | Monocrystalline, a | Recommended light | 1.6*                  |
| 3.5*           | Monocrystalline, a | Recommended light | 1.3                   |
| 4.0*           | Monocrystalline, a | Recommended light | 1.6                   |
| 2.5/4          | Monocrystalline, a | Recommended light | 1.9                   |
| 3.0*           | Monocrystalline, a | Recommended light | 2.0*                  |
| 2.5/4          | Monocrystalline, a | Recommended light | 2.0*                  |

Note: Depth of seel shall not be less than width of seel.

Payment for furnishing, erecting or putting in place and installing of the above described equipment shall be made on a unit price basis for the amount of work actually performed by the contractor.

Payment for furnishing, coating or galvanizing and installing the structural steel for the exposure joint will be considered completely covered by the contract unit price for Prefabrication Joint Seal System.

7/8" face of the plate

[illegible]

Figure 1: Detail of the connection between the column and the beam. The diagram shows a cross-section of a reinforced concrete column and a steel beam. The column has a diameter of 16 inches. The beam has a depth of 16 inches. The connection is made using 3/16 inch diameter bolts. The bolts are spaced at 1/2 inch for machine bolts. The bolts are spaced at 1/2 inch for machine bolts. The bolts are spaced at 1/2 inch for machine bolts.

DETAILS OF PREFORMED COMPRESSION JOINT SEAL AT END BENT NO.

Note: This drawing is not to scale. Follow dimensions.

**Sneet No. 0**

COUNTY CJS 4

Detailed  
Checked

CJS 4